

3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page (1) of (27)

# **Test Report**

Test Report No.

: KES-RE-18T0047-R1

**Date of Issue** 

: October 31, 2018

**Description of Product** 

: Network Camera

Model No.

: XNV-6013M

Variant Model

. ...

**Applicant** 

: Hanwha Techwin Co., Ltd.

Address

: 51542 1204, Changwon-daero, Seongsan-gu, Changwon-si, Gyeongsangnam-do

Manufacturer

: Hanwha Techwin Co., Ltd.

Address

: 51542 1204, Changwon-daero, Seongsan-gu, Changwon-si, Gyeongsangnam-do

**Applicable Regulation** 

: EN 50155 : 2007 Railway applications - Electronic equipment used on rolling stock

EN 61373: 2010 Railway applications - Rolling stock equipment -

Shock and vibration tests

**Test Date** 

: March. 20. 2018 - March. 29. 2018

Tested by:

Hyun seuk, Oh Test Engineer Reviewed by:

Kang sun, Lee Technical Manager



Testing Laboratories for Safety and RF Compliance C-3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450

Testing Laboratories for EMI and EMS Compliance 473-21, Gayeo-ro, Yeoju-si, Gyeonggi-do, 12658, Korea

Tel: +82-31-883-5092 / Fax: +82-31-883-5169



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 2 ) of ( 27 )

# **Revision history**

Rev. No.	Date Test Renort No.		Revision History	
-	March 30, 2018	KES-RE-18T0047	Issued	
1	October 31, 2018	KES-RE-18T0047-R1	Change of Power Conditions during temperature test (4. Cooling test, 5. Dry heat test (T2), 6. Dry heat test (TX))	



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 3 ) of ( 27 )

# TABLE OF CONTENTS

1	General information	3
2	Information of E.U.T ·····	3
3	Shock and vibration tests ·····	4
4	Cooling test ·····	14
5	Dry heat test (T2) ·····	18
6	Dry heat test (TX) ·····	22
7	Used instrument list ·····	26



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 4 ) of ( 27 )

# 1. General information

#### 1.1 Introduction

Company Name	KES Co., Ltd.		
Name of President / CEO	Young, Kim		
Address	C-3701, Simin-daero 365-40, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea		
Tel	+82-31-425-6200		
Fax	+82-31-424-0450		
E-mail	kes@kes.co.kr		

#### 1.2 Laboratory

Address	C-3701, Simin-daero 365-40, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea 473-21, Gayeo-ro, Yeoju-si, Gyeonggi-do, 12658, Korea
Tel	+82-31-425-6200
Fax	+82-31-424-0450

# 2. Information of E.U.T

Product : Network Camera
 Model : XNV-6013M
 Ratings : DC 12 V, 6 W

4) Serial No.: -

5) Use of report: For quality management





3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 5 ) of ( 27 )

# 3. Shock and vibration tests:

EN 61373 : 2010 Railway applications – Rolling stock equipment – Shock and vibration tests

#### 1) Scope

This International Standard specifies the requirements for testing items of equipment intended for use on railway vehicles which are subsequently subjected to vibrations and shock owing to the nature of railway operational environment. To gain assurance that the quality of the equipment is acceptable, it has to withstand tests of reasonable duration that simulate the service conditions seen throughout its expected life.

Simulated long-life testing can be achieved in a number of ways each having their associated advantages and disadvantages, the following being the most common:

- a) amplification: where the amplitudes are increased and the time base decreased;
- b) time compression: where the amplitude history is retained and the time base is decreased (increase of the frequency);
- c) decimation: where time slices of the historical data are removed when the amplitudes are below a specified threshold value.

#### 2) Purpose and choice of the tests

Symbol	Test description				
	Class A Cubicles, subassemblies, equipment and components mounted directly on or under the car body.				
Category 1 Body mounted	Class B Anything mounted inside an equipment case which is in turn mounted directly on or under the car body.  NOTE 1 Class B should be used when it is not clear where the equipment is to be located.				
Category 2 Bogie mounted	Cubicles, subassemblies, equipment and components which are to be mounted on the bogie of a railway vehicle				
Category 3 Axle mounted	Subassemblies, equipment and components or assemblies which are to be mounted on the wheelset assembly of a railway vehicle.				

#### 3) General

This standard is intended to highlight any weakness/error which may result in problems as a consequence of operation under environments where vibration and shock are known to occur in service on a railway vehicle. This is not intended to represent a full life test. However, the test conditions are sufficient to provide some reasonable degree of confidence that the equipment will survive the specified life under service conditions.



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 6 ) of ( 27 )

# 4) Simulated long-life test conditions

Item	Detailed description	Remarks
Test date	March 27, 2018 - March 29, 2018	-
Environmental conditions	Temperature : $(25.0 \pm 10.0)$ °C, Humidity : $(50 \pm 25)$ % R.H.	-
Power conditions	■ Store (Power OFF) ☐ Action (Power ON)	-
Categories	■ Category 1 (■ Class A □ Class B) □ Category 2 □ Category 3	-

Direction
time
and
test level

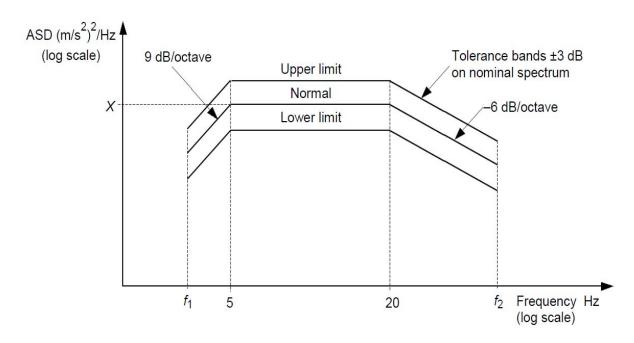
Vertical (5 h)		Transverse (5 h)		Longitudinal (5 h)	
Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s <sup>2</sup> ) <sup>2</sup> /Hz ]
5	0.532	5	0.131	5	0.234
20	0.532	20	0.131	20	0.234
150	-6 dB/oct	150	-6 dB/oct	150	-6 dB/oct
4.25 m/s <sup>2</sup> r.m.s		$2.09 \text{ m/s}^2 \text{ r.m.s}$		2.83 m/s <sup>2</sup> r.m.s	

ASD spectrum		Category 1 (■ Class A □ Class B)	Refer to 3. 5)
Initial	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-
Intermediate	Visual inspection	Not-Applicable	-
measurements	Functional test	Not-Applicable	-
Final	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 7 ) of ( 27 )

# 5) Category 1 – Class A, ASD spectrum

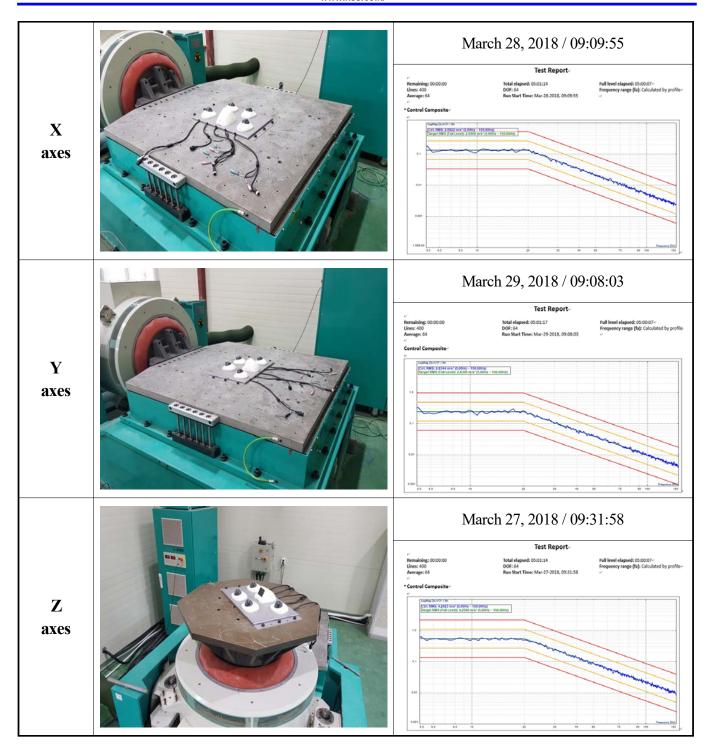


# 6) Simulated long-life test result

Test Items	Test standard	Test result	Remarks
Simulated long-life test	Simulated long-life test at increased random vibration level according to Category 1, Class A test method. There should be no abnormalities and no mechanical defects when checking the performance test at the initial and final of the test.	No abnormalities and no mechanical defects when the performance test was confirmed at the initial and final of the test	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 8 ) of ( 27 )





3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 9 ) of ( 27 )

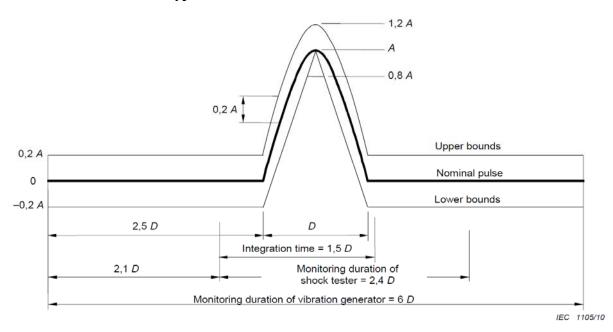
# 7) Shock testing conditions

Item			Detailed d	Remarks		
Test date			March 27, 2018 -	-		
Environmental conditions			Temperature : ( Humidity : (50	-		
Powe	er conditions		Store (Power OFF)	-		
C	ategories		■ Category 1 (■ C  □ Category 2	-		
			Vertical	Transverse	Longitudinal	
Direction	Peak acceleration A (m/s²)		30	30	50	
time and	Nominal duration D (ms)		30	30	30	
test level	Number of repetitions (+, -)		3/3	3/3	3/3	
	Wave form		Half sine wave	Half sine wave	Half sine wave	
Allowable width of sine wave type		Category 1 (■ Class A □ Class B)		Refer to 3. 8)		
Initial	Visual inspection	N	Mechanical damage, loosening of screw, etc.		-	
measureme	Functional test	Normal operation check		-		
Intermedia	Visual inspection	Not-Applicable			-	
measureme	Functional test	Not-Applicable			-	
Final	Visual inspection	N	Mechanical damage, loosening of screw, etc.		-	
measureme	Functional test	Normal operation check		-		



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 10 ) of ( 27 )

#### 8) Allowable width of sine wave type

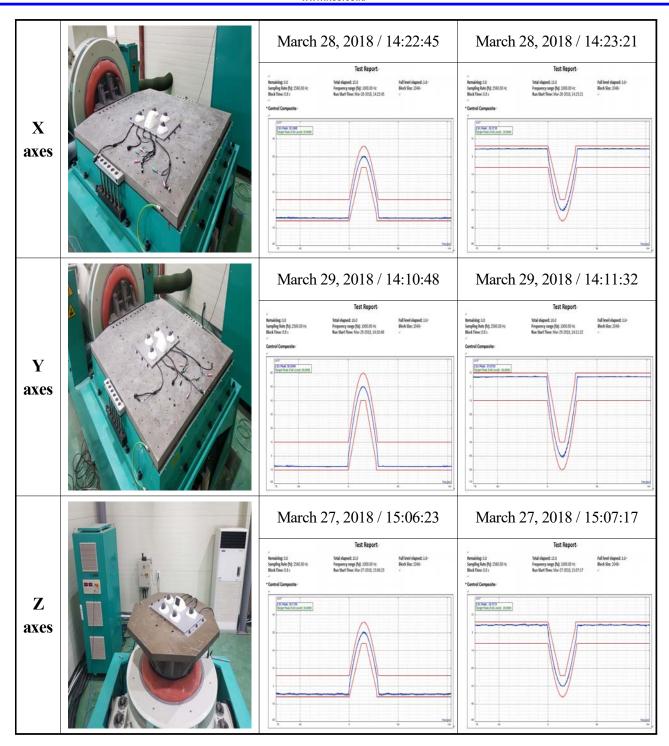


# 9) Shock test result

Test Items	Test standard	Test result	Remarks
Shock test	Vertical, transverse, and longitudinal shock tests According to Category 1, Class A test method There should be no abnormalities and no mechanical defects when checking the performance test at the initial and final of the test.	No abnormalities and no mechanical defects when the performance test was confirmed at the initial and final of the test	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 11 ) of ( 27 )





3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr

Report No.: KES-RE-18T0047-R1 Page (12) of (27)

,	Item		Detaile	ed description		Remarks
To	est date		March 27, 201	18 – March 29,	2018	-
Environmental conditions Temperature : $(25.0 \pm 10.0)^{\circ}$ C Humidity : $(50 \pm 25)$ % R.H			,	-		
Power	conditions	☐ Store	☐ Store (Power OFF) ■ Action (Power ON)		-	
Ca	tegories	ı	■ Category 1 ( □ Category	Class A C C C C C Category		-
	Vertical (1:		Transvers	se (15 min)	Longitudii	nal (15 min)
Direction	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]
time	5	0.016 6	5	0.004 1	5	0.007 3

and test level

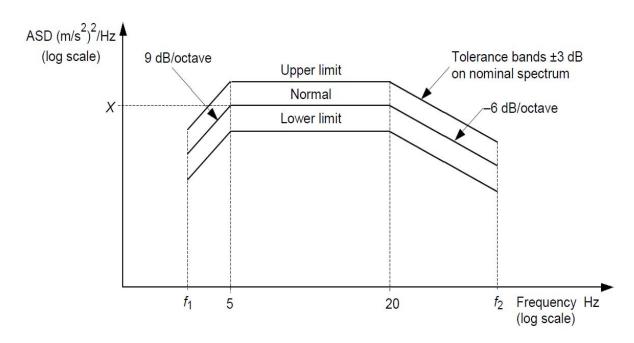
V	ertical	(15 min)	Transverse (15 min)		Longitudinal (15 min)	
Freque	•	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]	Frequency [ Hz ]	ASD Levels [ m/s²)²/Hz ]
5		0.016 6	5	0.004 1	5	0.007 3
20	)	0.016 6	20	0.004 1	20	0.007 3
15	150 -6 dB/oct		150 -6 dB/oct		150	-6 dB/oct
0.	.750 n	n/s <sup>2</sup> r.m.s	0.370 n	n/s <sup>2</sup> r.m.s	0.500 r	m/s <sup>2</sup> r.m.s

ASD spectrum		Category 1 (■ Class A □ Class B)	Refer to 3. 11)
Initial	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-
Intermediate measurements	Visual inspection	Mechanical damage, loosening of screw, etc.	-
	Functional test	Normal operation check	-
Visual inspection Mechanical damage, loosening of screw, etc.		-	
measurements	Functional test	Normal operation check	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 13 ) of ( 27 )

# 11) Category 1 - Class A, ASD spectrum



#### 12) Functional random test result

<b>Test Items</b>	Test standard	Test result	Remarks
Functional random test	Vertical, transverse, and longitudinal functional random test according to Category 1, Class A test method There should be no abnormalities and no mechanical defects when checking the performance test at the initial and final of the test.	No abnormalities and no mechanical defects when the performance test was confirmed at the initial and final of the test	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 14 ) of ( 27 )

# March 28, 2018 / 15:34:38 Test Report-Total elapsed: 00:11:12 DOF: 64 Run Start Time: Mar-28-2018, 15:34:38 X axes March 29, 2018 / 14:15:12 Test Report-DOF: 64 Run Start Time: Mar-29-2018, 14:15:12 Y axes March 27, 2018 / 16:23:30 Test Report-DOF: 64 Run Start Time: Mar-27-2018, 16:23:30 $\mathbf{Z}$ axes



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 15 ) of ( 27 )

**4. Cooling test:** EN 50155 : 2007 (clause 12.2.3)

# 1) Test description and symbol

Standard	Symbol	Test description		
	Ab	Cold for non heat-dissipating specimens with gradual change of temperature		
EN 60068-2-1	Ad	Cold for heat-dissipating specimens with gradual change of temperature that are powered after initial temperature stabilization		
	Ae	Cold for heat-dissipating specimens with gradual change of temperature that are required to be powered throughout the test		

# 2) Table 1 - Ambient temperature

	Column 1	Column 2	Column 3	Column 4
Class	Ambient temperature outside vehicle	Internal cubicle temperature	Internal cubicle overtemperature during 10 min	Air temperature surrounding the printed board assembly
T1	-25 °C ~ 40 °C	-25 °C ~ 55 °C	15 °C	-25 °C ~ 70 °C
T2	-40 °C ~ 35 °C	-40 °C ~ 55 °C	15 ℃	-40 °C ~ 70 °C
Т3	-25 °C ~ 45 °C	-25 °C ~ 70 °C	15 ℃	-25 °C ~ 85 °C
TX	-40 °C ~ 50 °C	-40 °C ~ 70 °C	15 °C	-40 °C ~ 85 °C

# 3) Test instrument performance

Set point temperature control method	Temperature sensor detection and control
Air flow	High wind speed circulation
Air velocity and direction	7.29 m/s, north wind
Applied temperature change rate (slope)	Max. 1 K/min



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 16 ) of ( 27 )

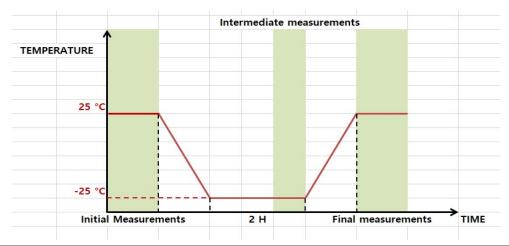
# 4) Test conditions

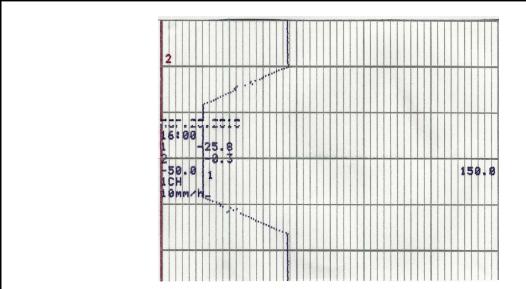
Item		Detailed description	Remarks
Test	date	March 20, 2018	-
Environmental conditions		Temperature : $(25.0 \pm 10.0)$ °C, Humidity : $(50 \pm 25)$ % R.H.	-
Power co	onditions	☐ Store (Power OFF) ■ Action (Power ON)	During measurements
Categ	gories	Class T3, Column 1	Refer to 4. 2)
Specimen cl	assification	<ul><li>☐ Non heat-dissipating specimens</li><li>■ heat-dissipating specimens</li></ul>	-
Application	on testing	☐ Test Ab ■ Test Ad ☐ Test Ae	-
Severity	Temperature	□ -65 °C □ -55 °C □ -50 °C □ -40 °C □ -33 °C ■ -25 °C □ -20 °C □ -10 °C □ -5 °C □ +5 °C	Tolerance ± 2 K
	Duration	■ 2 h □ 16 h □ 72 h □ 96 h □ Etc	EN 50155
Pre	Applicability	■ No Regulations □ Regulations	-
conditioning	Contents	-	-
Initial	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-
Intermediate	Visual inspection	Not-Applicable	-
measurements	measurements Functional test Normal operation check		-
	Applicability	☐ No Regulations ■ Regulations	-
Recovery	Condition	■ Recovery from standard atmospheric conditions  □ Etc:	Minimum 1 hour
Final	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 17 ) of ( 27 )

# 5) Cooling test graph



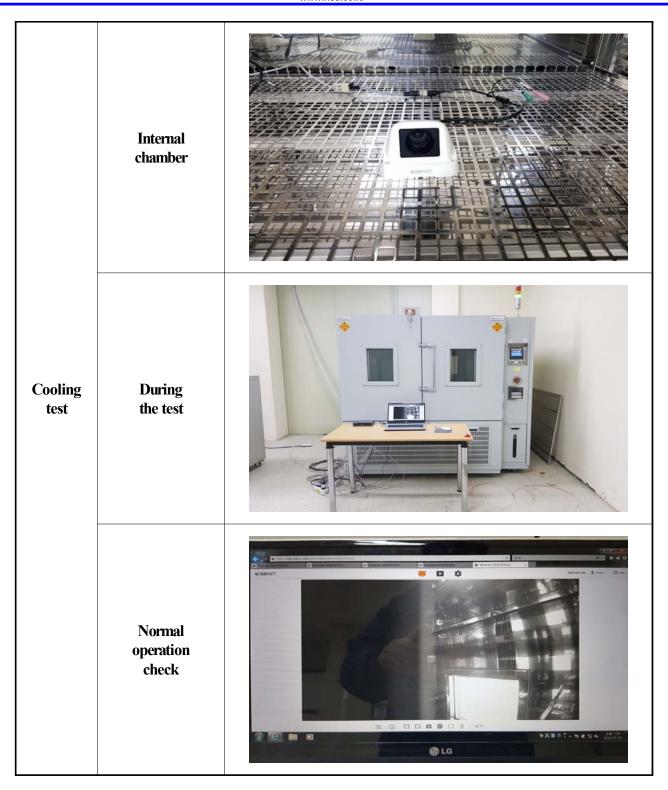


# 6) Test result

Test Items	Test standard	Test result	Remarks
Cooling test	According to EN 60068-2-1 cold resistance test method, it is allowed to stand at -25 °C, 2 hours, no abnormalities and no mechanical defects when the function test is confirmed at the initial, intermediate and final of the test	When the function test was carried out no abnormality and no mechanical defect	1



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 18 ) of ( 27 )





3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 19 ) of ( 27 )

**5. Dry heat test (T2):** EN 50155 : 2007 (clause 12.2.4)

# 1) Test description and symbol

Standard	Symbol	Test description
EN 60068-2-2	Bb	Dry heat for non heat-dissipating specimens with gradual change of temperature
	Bd	Dry heat for heat-dissipating specimens with gradual change of temperature that are not powered during the conditioning period
	Be	Dry heat for heat-dissipating specimens with gradual change of temperature that are required to be powered throughout the test

#### 2) Table 1 – Ambient temperature

	Column 1	Column 2	Column 3	Column 4
Class	Ambient temperature outside vehicle	Internal cubicle temperature	Internal cubicle overtemperature during 10 min	Air temperature surrounding the printed board assembly
T1	-25 °C ~ 40 °C	-25 °C ~ 55 °C	15 ℃	-25 °C ~ 70 °C
T2	-40 °C ~ 35 °C	-40 °C ~ 55 °C	15 ℃	-40 °C ~ 70 °C
Т3	-25 °C ~ 45 °C	-25 °C ~ 70 °C	15 ℃	-25 °C ~ 85 °C
TX	-40 °C ~ 50 °C	-40 °C ~ 70 °C	15 °C	-40 °C ~ 85 °C

# 3) Test instrument performance

Set point temperature control method	Temperature sensor detection and control	
Air flow	High wind speed circulation	
Air velocity and direction	7.41 m/s, north wind	
Applied temperature change rate (slope)	Max. 1 K/min	



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 20 ) of ( 27 )

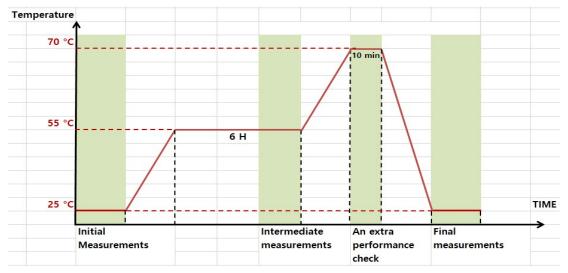
# 4) Test conditions

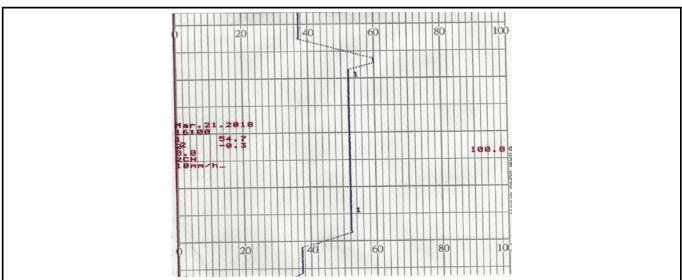
Item		Detailed description	Remarks
Test date		March 21, 2018	-
Environmental conditions		Temperature : $(25.0 \pm 10.0)$ °C, Humidity : $(50 \pm 25)$ % R.H.	-
Power co	onditions	☐ Store (Power OFF) ■ Action (Power ON)	During measurements
Categ	ories	Class T2, Column 2	Refer to 5. 2)
Specimen cl	assification	☐ Non heat-dissipating specimens  heat-dissipating specimens	-
Application	on testing	☐ Test Bb ■ Test Bd ☐ Test Be	-
Severity	Temperature	□ 1000 °C □ 800 °C □ 630 °C □ 500 °C □ 400 °C □ 315 °C □ 250 °C □ 175 °C □ 155 °C □ 125 °C □ 100 °C □ 85 °C □ 70 °C □ 65 °C □ 60 °C ■ 55 °C □ 50 °C □ 45 °C □ 40 °C □ 35 °C □ 30 °C	Tolerance ± 2 K
	Duration	☐ 2 h ☐ 16 h ☐ 72 h ☐ 96 h ☐ 168 h ☐ 240 h ☐ 336 h ☐ 1 000 h ■ Etc: 6 h + 10 min	EN 50155
Initial	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-
Intermediate	Visual inspection	Not-Applicable	-
measurements	Functional test	Normal operation check	-
An extra performance check	performance   Functional   70 °C, 10 min, Normal operation check		-
	Applicability	☐ No Regulations ■ Regulations	-
Recovery	<b>Recovery</b> Condition  ☐ Recovery from standard atmospheric conditions ☐ Etc:		Minimum 1 hour
Final measurements	Visual inspection	Mechanical damage, loosening of screw, etc.	-
	Functional test	Normal operation check	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 21 ) of ( 27 )

# 5) Dry heat test graph





# 6) Test result

Test Items	Test standard	Test result	Remarks
Dry heat test (T2)	According to EN 60068-2-2 Dry heat test method, it is allowed to stand at 55 °C, 6 hours, no abnormalities and no mechanical defects when the function test is confirmed at the initial, intermediate and final stages of the test	When the function test was carried out no abnormality and no mechanical defect	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 22 ) of ( 27 )

	Internal chamber	
Dry heat test (T2)	During the test	
	Normal operation check	USSENCT  What is a second seco



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 23 ) of ( 27 )

**6. Dry Heat Test (TX):** EN 50155 : 2007 (clause 12.2.4)

# 1) Test description and symbol

Standard	Symbol	Test description			
	Bb	Dry heat for non heat-dissipating specimens with gradual change of temperature			
EN 60068-2-2	Bd	Dry heat for heat-dissipating specimens with gradual change of temperature that are not powered during the conditioning period			
	Be	Dry heat for heat-dissipating specimens with gradual change of temperature that are required to be powered throughout the test			

#### 2) Table 1 - Ambient temperature

	Column 1	Column 2	Column 3	Column 4	
Class	Ambient temperature outside vehicle	Internal cubicle temperature	Internal cubicle overtemperature during 10 min	Air temperature surrounding the printed board assembly	
T1	-25 °C ~ 40 °C	-25 °C ~ 55 °C	15 ℃	-25 °C ~ 70 °C	
T2	-40 °C ~ 35 °C	-40 °C ~ 55 °C	15 ℃	-40 °C ~ 70 °C	
Т3	-25 °C ~ 45 °C	-25 °C ~ 70 °C	15 ℃	-25 °C ~ 85 °C	
TX	-40 °C ~ 50 °C	-40 °C ~ 70 °C	15 °C	-40 °C ~ 85 °C	

#### 3) Test instrument performance

Set point temperature control method	Temperature sensor detection and control		
Air flow	High wind speed circulation		
Air velocity and direction	7.41 m/s, north wind		
Applied temperature change rate (slope)	Max. 1 K/min		



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 24 ) of ( 27 )

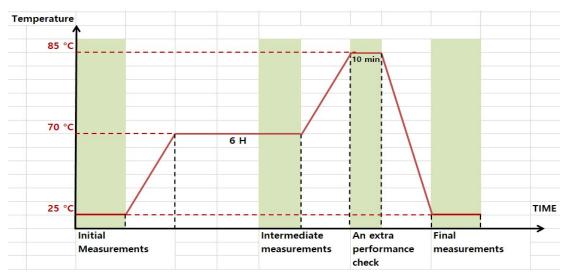
# 4) Test conditions

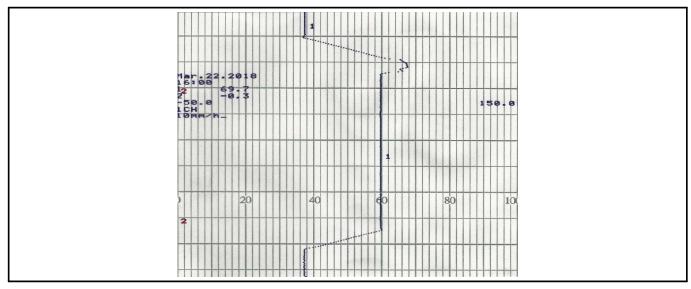
Item		Detailed description	Remarks
Test date		March 22, 2018	-
Environmental conditions		Temperature : $(25.0 \pm 10.0)$ °C, Humidity : $(50 \pm 25)$ % R.H.	-
Power co	nditions	☐ Store (Power OFF) ■ Action (Power ON)	During measurements
Categ	ories	Class TX, Column 2	Refer to 6. 2)
Specimen cl	assification	☐ Non heat-dissipating specimens  heat-dissipating specimens	-
Application	on testing	☐ Test Bb ■ Test Bd ☐ Test Be	-
Temperature Severity		□ 1000 °C □ 800 °C □ 630 °C □ 500 °C □ 400 °C □ 315 °C □ 250 °C □ 175 °C □ 155 °C □ 125 °C □ 100 °C ■ 85 °C ■ 70 °C □ 65 °C □ 60 °C □ 55 °C □ 50 °C □ 45 °C □ 40 °C □ 35 °C □ 30 °C	Tolerance ± 2 K
	Duration	☐ 2 h ☐ 16 h ☐ 72 h ☐ 96 h ☐ 168 h ☐ 240 h ☐ 336 h ☐ 1 000 h ■ Etc: 6 h + 10 min	EN 50155
Initial	Visual inspection	Mechanical damage, loosening of screw, etc.	-
measurements	Functional test	Normal operation check	-
Intermediate	Visual inspection	Not-Applicable	-
measurements	Functional test	Normal operation check	-
An extra performance check	Functional test	85 °C, 10 min, Normal operation check	-
	Applicability	☐ No Regulations ■ Regulations	-
Recovery	Condition		-
Final	Visual inspection	Mechanical damage, loosening of screw, etc.	Minimum 1 hour
measurements	Functional test	Normal operation check	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 25 ) of ( 27 )

# 5) Dry heat test graph





# 6) Test result

Test Items	Test standard	Test result	Remarks
Dry heat test (TX)	According to EN 60068-2-2 Dry heat test method, it is allowed to stand at 70 °C, 6 hours, no abnormalities and no mechanical defects when the function test is confirmed at the initial, intermediate and final stages of the test	When the function test was carried out no abnormality and no mechanical defect	-



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 26 ) of ( 27 )

	Internal chamber	
Dry heat test (TX)	During the test	
	Normal operation check	WISENET STATE OF THE PARTY OF T



3701, 40, Simin-daero 365beon-gil, Dongan-gu, Anyang-si, Gyeonggi-do, 14057, Korea Tel: +82-31-425-6200 / Fax: +82-31-424-0450 www.kes.co.kr Report No.: KES-RE-18T0047-R1 Page ( 27 ) of ( 27 )

# 7. Used instrument list

No	KES Management Number	Instrument Name	Mfr.	Model	Serial #	Date of Calibration	Calibration Valid Until	Calibration Cycle	Remark
1	KES-RE-069	Extended Range DC Power Supply	TAKASAGO	EX-750L2	4053700 30236	2017.05.22	2018.05.22	1 year	-
2	KES-RE-107	Vibration Exciter	JINN Co., Ltd.	S701LS4- 450M	20170523	2017.07.14	2018.07.14	1 year	-
3	KES-RE-109	Temp. & Humid. Chamber	SJ SCIENCE CO	SJ-TH- S150	SJ-TH- S150- 171205	2018.01.03	2019.01.03	1 year	-

<sup>-</sup> The end of test report -